



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3916-5
Job Sheet 167383



Part No: D3916-5

Job Qty: 12 ea

Part Name: Light Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/3/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		11/2/17	0.00	0.00	Start Up Large Fab2		D.M.L.
100	Large Fab	12 pcs		11/3/17	0.00	4.80	Large Fab 8		D.M.L.
110	QC	12 pcs		11/3/17	0.00	0.00	QC6		Epl
120	Packaging	12 pcs		11/3/17	0.00	0.00	Packaging3		Epl
130	QC21-SA	12 Ea		11/3/17	0.00	0.00	QC21		Epl

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" and use jig for other Descriptions: line***

120 - LOCATION: WA004

130 - 1-Cut as per Dwg D3942-3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.500W.049	50	1,591	0	0



S005343



Light Rib

Dart Aerospace Ltd.

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CANADA

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e. Victoria

PART NO:

D3916-5

Revision:

Operation:

Large Fab

Quantity:

12

Change No:

Mfg Date: 11/02/17

Job No: 167383